



Certificate of Conformity

Certificate num.	Registration date	Version	Valid until	
afp - 1530	30-Aug-2002	Number 13	Issue date 1-May-2018	30-Apr-2019
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Product designation

Orrfire®, Hot-Dip Galvanized, medium wall HDG, sprinkler and hydrant pipe
(Refer to the Schedule/enclosures for further specified details)

Agent/distributor

Orrcon Steel
121 Evans Road, SALISBURY, QLD, AUSTRALIA, 4107

Registrant

Orrcon Steel
121 Evans Road, SALISBURY, QLD, AUSTRALIA, 4107

Producer

Orrcon Steel
121 Evans Road, SALISBURY, QLD, AUSTRALIA, 4107

Conformance criteria and evaluation

The Orrfire®, Hot-Dip Galvanized, medium wall HDG, sprinkler and hydrant pipe has been evaluated and verified as conforming with the relevant requirements of the following criteria.

1. Australian Standard AS 4118.2.1-1995, 'Fire sprinkler systems - Piping - General'.
2. SSL Appraisal Specification FAS-120, Version 3.0, 'Medium ERW Galvanised Steel Pipe, to AS 4118.2.1 & Draft Australian Standard (2462.CDR), for Fire Protection Systems'.

Limitations/conditions of conformance

Limitations/conditions of conformance, where identified on this certificate, are derived from qualifications from evaluation(s) for conformity and/or other related technical documentation. All details with respect to design, assembly and installation instructions and restrictions should be checked against the producer's current technical manual/data sheets and the requirements of the Authority having Jurisdiction.

Specified limitations/conditions, determined from the evaluation for conformity, include the following.

- i. Fire system designers, and authorities having jurisdiction, must confirm that the codes or standards used for the system design adequately address the hydraulic characteristics of this product. Full hydraulic analysis is an approved and recommended method of determining that system performance will meet design requirements.
- ii. Pipes shall not be used below ground, unless the nominal wall thickness exceeds 4.5 mm.

Issued by

David Whittaker
Executive Officer – ActivFire Scheme



This certification is issued within the scope of CSIRO Verification Services – Rules governing ActivFire Scheme and is valid only for the product(s) as submitted for evaluation and verification of conformity, subject to the following conditions.

- Reference to details, limitations and requirements, where documented as a schedule/enclosure with this certificate.
- The Registrant is responsible for their attestation of conformity and ensuring that on-going production complies with the conformance criteria defined in this certificate.
- This certificate will not be valid if any changes or modifications are made to the product which have not been notified and validated by CSIRO Verification Services.
- This certificate is subject to periodical re-validation upon verification that all requirements, as determined by the conformity assessment body, continue to be satisfactorily met by the Registrant.
- This certificate may only be reproduced in its published form, without modification and inclusive of all schedules/enclosures.
- Any changes, errors or omissions, must be submitted in writing and if necessary or requested, substantiated with relevant evidence.
- Any representations, such as advertising or other marketing related activities or articles shall reflect the correct contents of this certificate and conform with all relevant trade practices and consumer protection legislation and regulations.
- Any terms or conditions of use as applicable to content and documentation as published or accessed through web sites administered by the CSIRO Verification Services.

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Producer's description

The production and physical characteristics of Orrfire®, Hot-Dip Galvanized, medium wall HDG, sprinkler and hydrant pipe are summarised as follows:

- The pipe is produced as ERW tube from Hot Rolled steel strip.
- The individual lengths of pipe are HDG (Inner surface as well as outer surface).
- Steel is processed in accordance with AS1074.
- Steel properties conform to AS/NZS 1163 Steel Grade 250L0.
- The HDG coating conforms to AS/NZS 4792 – coating class HDG300 (300 g/m² min coating mass).

Pipes are produced in wall thickness that meet or exceed those specified in AS 4118.2.1 – 1995 providing suitability for use in AS 2118 – conforming sprinkler systems.

Selected pipes in diameters 65NB and above are produced in wall thickness that meet or exceed the requirements of AS 2419.1 – 1994 (and amendments Dec 2004)

All listed sizes are suitable for use with roll-grooved type couplings and fittings of suitable diameter and groove profile. Additionally they are suitable for joining by shouldered-end coupling, or by butt-welding.

Technical specification

The following details are a representative extract of the technical specification for the Orrfire®, Hot-Dip Galvanized, medium wall HDG, sprinkler and hydrant pipe and may be subject to change. Complete and current details should be determined from the designated producer's technical manual/data sheets.

Pipe dimensional data:

Nominal size DN mm	Wall thickness mm	Conformance with AS 4118 Part 2.1	Conformance with AS 2419
25	3.2	Y	
32	3.2	Y	
40	3.2	Y	
50	3.6	Y	
65	3.6	Y	
80	4.0	Y	Y
90	4.0	Y	Y
100	4.5	Y	Y
100	5.4	Y	Y
125	5.0	Y	Y
150	5.0	Y	Y
150	5.4	Y	Y

Conformance:

Nominal size mm	Nominal outside diameter mm	Nominal inside diameter mm	Nominal wall thickness mm	Mass per metre kg / m
25	33.7	29.7	3.2	2.45
32	42.4	36.0	3.2	3.14
40	48.3	41.9	3.2	3.61
50	60.3	53.1	3.6	5.11
65	76.1	68.9	3.6	6.53
80	88.9	80.9	4.0	8.49
90	101.6	93.6	4.0	9.77
100	114.3	105.3	4.5	12.39
100	114.3	103.5	5.4	14.71
125	139.7	129.7	5.0	16.83
150	165.1	155.1	5.0	20.04
150	165.1	154.3	5.4	21.57

Notes:

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1. The above mass values have been calculated based on a steel density of 7850 kg / m³ and assume a pipe of the exact dimensions listed above.
2. Wall thickness; the figures are "nominal" unless otherwise noted as minimum (min).

General

Orrfire®, Hot-Dip Galvanized, medium wall HDG, sprinkler and hydrant pipe is manufactured by using an electric resistance welding method in accordance with the requirements of SSL Appraisal Specification FAS-120: Version 3.0, 'Medium ERW Galvanized Steel Pipe, to AS 4118 Part 2.1, & Draft Australian Standard 2462.CDR, for Fire Protection Systems'.

Leak-Tightness

The weld zone is tested in-line using an Eddy Current Flaw Detection System. Testing is carried out in accordance with AS 1074 section 2.8 (b) and Appendix B.

Galvanising

Hot-dip galvanized coating conforms with AS/NZS 4792, coating class HDG300, and has a minimum average coating mass of 300 g/m² of pipe surface.

Steel properties, as per AS/NZS 1163 Steel Grade C250L0

Yield strength (MPa) min	250
Ultimate Tensile Strength (MPa) min	320
Minimum elongation (%) where gauge length = 5.65*(S ₀) ^{0.5}	22
Dimensional tolerance conform to AS 1074	